Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Claims 1-29. (Canceled).

30. (Currently Amended) A method of fabricating a semiconductor wafer, comprising the steps of:

transferring a processed wafer from a wafer process station to a metrology station spaced apart but coupled to the process station, the metrology station containing a rotatable chuck for receiving and supporting the wafer and a translatable measurement head for measuring the wafer;

rotating the rotatable chuck to orient the wafer at a predetermined position;

imaging a surface of the wafer with a camera in order to locate a selected

measurement region of the surface, the image being indicative of at least one feature on the surface;

adjusting a position of <u>an objective lens of</u> the measurement head relative to the wafer to be aligned with [[a]] <u>the selected</u> measurement <u>region imaged by the camera location on the wafer</u>, the translatable measurement head capable of translating the <u>objective lens along a linear axis parallel to a plane of the surface of the wafer</u>;

generating a broadband light beam using a light source that is separate from the measurement head;

directing <u>a</u> [[the]] broadband light beam toward the wafer using an optical fiber coupling <u>a</u> [[the]] light source to the translatable measurement head;

obtaining a first measurement of spectral content of the broadband light beam which has been reflected from the wafer through the positioned objective lens;

obtaining a second measurement of spectral content of the broadband light beam which has not been reflected from the wafer; and

receiving the first and second measurements at a processor and evaluating the sample based on the first and second measurements, where the second measurement is used to correct for system characteristics.

- 31. (Previously Presented) A method according to claim 30, wherein: directing the broadband light beam toward the wafer includes using a beam splitter positioned along a beam path of the broadband light beam.
- 32. (Previously Presented) A method according to claim 30, wherein: directing the broadband light beam toward the wafer includes using a mirror positioned along a beam path of the broadband light beam.
- 33. (Currently Amended) A method according to claim 30, further comprising: focusing the broadband light beam on the sample using the [[an]] objective lens of the measurement head that is moveable in a direction substantially perpendicular to a plane of the sample.
- 34. (Previously Presented) A method according to claim 30, further comprising: loading the wafer into the wafer process station using a transport system.
- 35. (Previously Presented) A method according to claim 34, further comprising: processing the wafer in the process station.
- 36. (Previously Presented) A method according to claim 30, wherein: the first and second measurements are obtained simultaneously.
- 37. (Previously Presented) A method according to claim 30, wherein: the broadband light beam is generated by a UV light source.
- 38. (Previously Presented) A method according to claim 30, wherein: the broadband light beam is generated by a light source defined by at least one lamp, said light source emitting a range of wavelengths, said range of wavelengths including visible and ultraviolet light.

39. (Previously Presented) A method according to claim 30, wherein: the broadband light beam is generated by a lamp selected from the group consisting of a UV xenon lamp, a tungsten lamp, a deuterium lamp and a xenon lamp. Claims 40-42. (Canceled).

- 43. (Previously Presented) A method according to claim 30, further comprising: detecting an edge position of the wafer while the rotatable chuck is rotated in order to determine a position offset of the sample.
- 44. (Previously Presented) A method according to claim 30, further comprising: passing the broadband light beam, reflected from the wafer, through a pinhole mirror before obtaining the first measurement.
- 45. (Currently Amended) <u>A method of fabricating a semiconductor wafer, comprising</u> the steps of:

transferring a processed wafer from a wafer process station to a metrology station spaced apart but coupled to the process station, the metrology station containing a rotatable chuck for receiving and supporting the wafer and a translatable measurement head for measuring the wafer;

rotating the rotatable chuck to orient the wafer at a predetermined position;
adjusting a position of the measurement head relative to the wafer to be aligned with a measurement location on the wafer;

generating a broadband light beam using a light source that is separate from the measurement head;

directing the broadband light beam toward the wafer using an optical fiber coupling the light source to the translatable measurement head;

passing the broadband light beam, reflected from the wafer, through a pinhole mirror before obtaining a first measurement;

obtaining the first measurement of spectral content of the broadband light beam which has been reflected from the wafer;

obtaining a second measurement of spectral content of the broadband light beam which has not been reflected from the wafer; and

receiving the first and second measurements at a processor and evaluating the sample based on the first and second measurements, where the second measurement is used to correct for system characteristics;

A method according to claim 44, further comprising:

receiving a reflected portion of the broadband light beam, reflected by the pinhole mirror, to a camera for determining a measurement position relative to the wafer.

- 46. (Previously Presented) A method according to claim 45, further comprising: focusing the pinhole of the pinhole mirror onto the camera in order to determine a precise measurement position relative to the wafer.
- 47. (New) A method according to claim 30, wherein:
 the position of the objective lens relative to the wafer can be adjusted without altering an optical path length of the metrology station.